

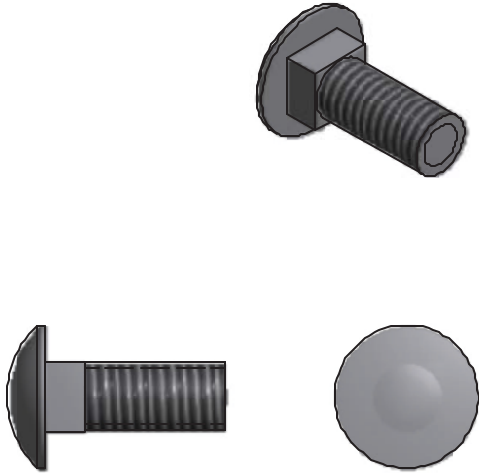


## T-Brace



| Parts List |     |             |                       |
|------------|-----|-------------|-----------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION           |
| 1          | 8   | HD-00059    | 3/8 X 1" S/S CARRIAGE |
| 2          | 8   | HD-00056    | 3/8 BRASS FLANGE NUT  |
| 3          | 1   | VM-063-1    | T-BRACE               |

1



3/8 X 1 CARRIAGE BOLT S/S (8 REQ'D)

2



3/8 FLANGE NUT BRASS (8 REQ'D)

## INSTRUCTIONS FOR T-BRACE

### To insure your safety while assembling your Voyager roll in dock:

- Fully read and understand the assembly instructions
- Do not assemble this product if items are missing or damaged
- Wear protective gloves, clothing and eye wear when assembling this product
- Check tightness of all hardware each year to avoid injury

- ❖ *Note: You may need assistance holding t-brace up to get first bolts started.*
- ❖ *Note: You may need assistance when turning dock over and also when installing dock into the water.*

### The following tool will be needed: (1) 9/16" wrench.

- 1) For ease of assembly lay dock upside down on a flat surface (have end that will be out the farthest in lake facing in direction to be rolled out in). **Per diagram A.**
- 2) Slide 2 carriage bolts into bottom raceway of dock rail in each of the 2 frames that will be joined together, about 6" behind center (towards shore end). **Per diagram B.**
- 3) Slide 2 carriage bolts into bottom raceway of dock rail in each of the dock frames, in opposite dock rail used in step 1 about 6" behind center (towards shore end). **Per diagram B.**
- 4) Start tee brace onto carriage bolts installed in steps 1-2 and position tee brace 6" behind center. Start flange nuts on carriage bolts. Using 9/16" wrench tighten center flange nuts first, then tighten outside one (this will put some tension on the T-brace). **Per diagram C.**
- 5) Dock can now be tipped upright and rolled into water at this time or next frame can be added on first (depending on dock layout going with and lot conditions) before rolling out.

LAKE

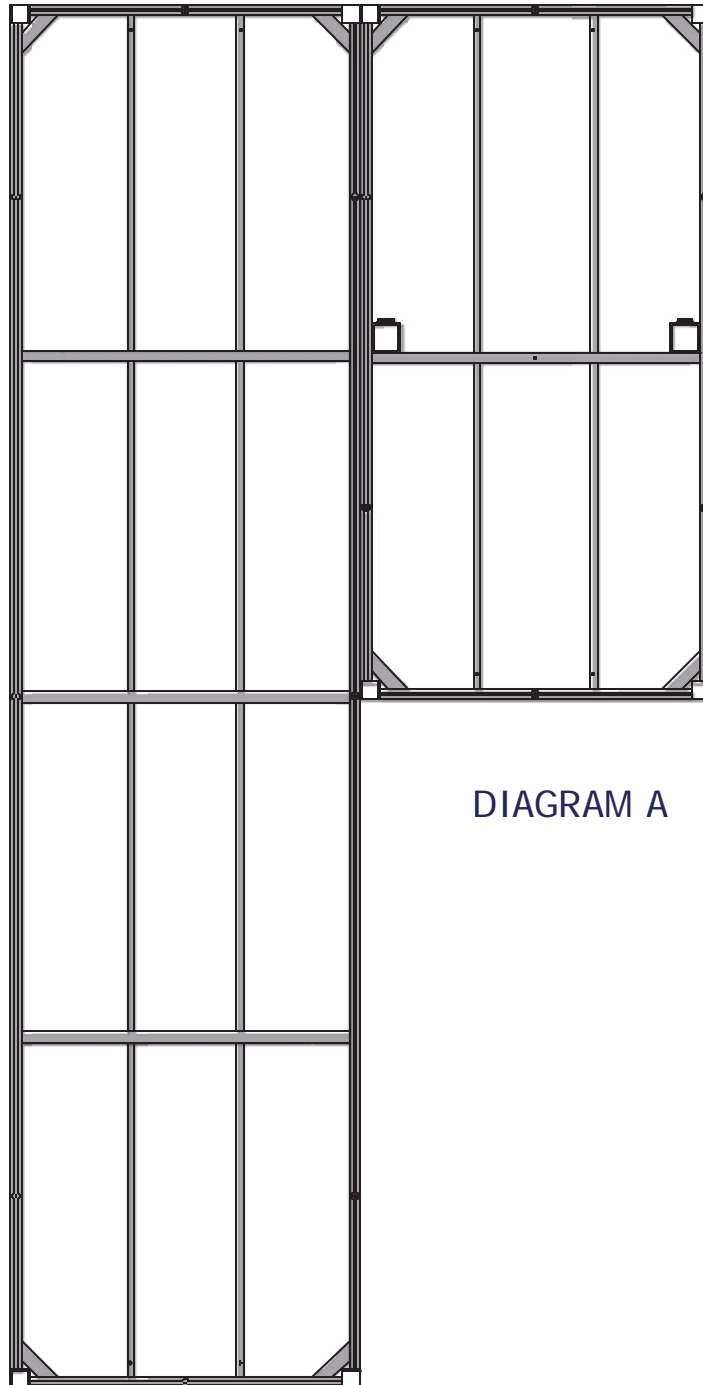


DIAGRAM B

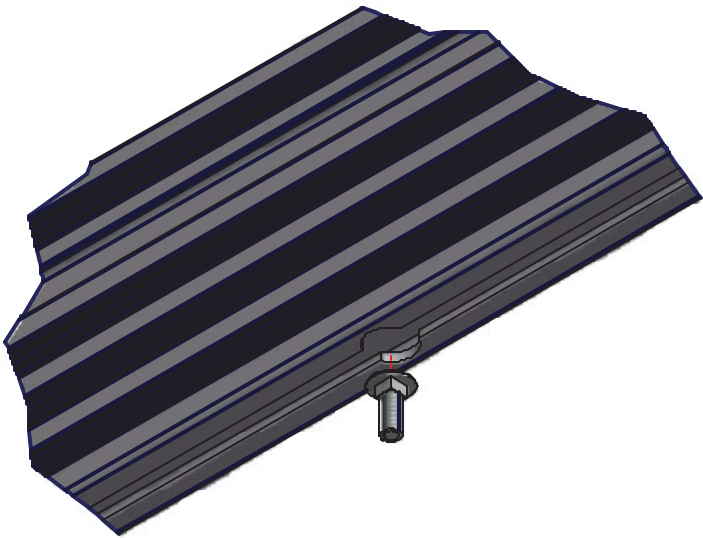


DIAGRAM B

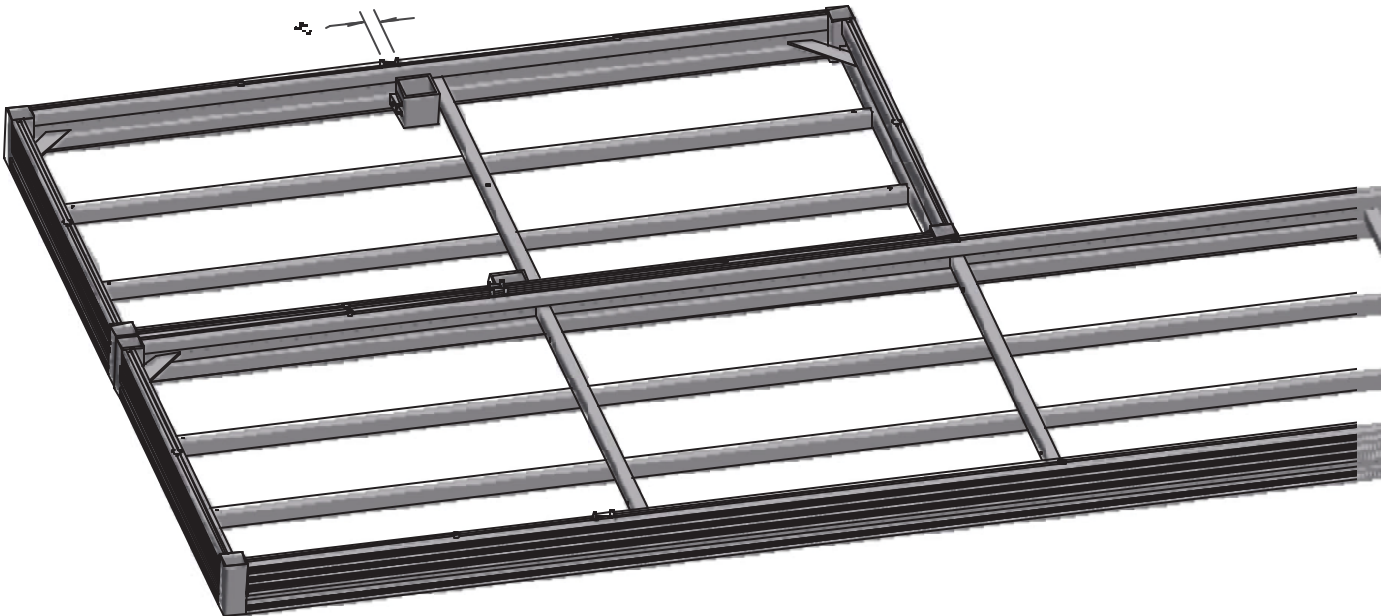


DIAGRAM C

